

## THIRD INTERNATIONAL SYMPOSIUM ON ANALYTICAL METHODS IN PHILATELY 13-15 OCTOBER 2017 THE ROYAL PHILATELIC SOCIETY LONDON



DAY	HOURS	ACTIVITY	WHERE	RESPONSIBILE	
Thursday	1.00 p.m.	RPSL Meeting: Group Display Deutscher Altbriefsammler-Verein	41, Devonshire Place		
12 OCTOBER	7.00 p.m.	Dinner on Invitation by RPSL President Patrick Maselis	Restaurant Orrery		
		Former I On a single of the LAD Community and Australian	Burtowet Orean	RPSL President	
		Formal Opening of the IAP Symposium and Activities	Restaurant Orrery	IAP President John Barwis FRPSL	
DAY	HOURS	ACTIVITY	WHERE	RESPONSIBILE	
Friday		Open house at The Royal Philatelic Society London	41, Devonshire Place		
13 OCTOBER	10.00 a.m.	Open House at Expert Committee	Expert Committee		
	11.00 a.m.	Intation The Work of the RPSL Ltd Expert Committee Large Meeting Room Christopher G. Harman RI		Christopher G. Harman RDP HonFRPSL	
10.00 a.m.		Demonstrations of Technical Equipment Large Meeting Room Invited exhibitors		Invited exhibitors	
4.00 p.m.	2.00 p.m.	Afternoon Tea Large Library			
	3.00 p.m.	Presentation Software for the Color Analysis and Classification of Postage Stamps Large Meeting Room John Cibulskis		John Cibulskis	
DAY	HOURS	ACTIVITY	WHERE	RESPONSIBILE	
Saturday					
14 OCTOBER	09.00 a.m.	Symposium Proceedings	41, Devonshire Place	Christopher G. Harman	
		Introduction	Large Meeting Room	IAP President John Barwis FRPSL	
09.00 a.m.		Symposium Concept and Technical Information	Large Meeting Room	Jonas Hällström RDP FRPSL	
5.00 p.m.	09.10 a.m.	Key Note Speech Beware the certainties of science	Large Meeting Room	Christopher G. Harman	
		opinion has a level of credibility above mere casual opinion. However, science can mislead and does not always produce the correct answers, as I will show on some examples. At best science is a most useful assistant to the knowledgeable; at worst it can be extremely deceptive. The scientist must know the boundaries in order to retain credibility.			
	10.00 a.m.	Coffee Break	Large Library		
	10.20 a.m.	Impact of Technical Analyses on Greene Foundation Expertising	Large Meeting Room	Ted Nixon	
		The acquisition of the Foster Freeman VSC 6000 video spectoral comparator machine by the Greene Foundatio provided by the Greene Foundation. After 5 years of use it is important to review and analyse the result of its u This project will compare many aspects of the expertising function 5 years ago to the current state. Some of general changes in our hobby. The project will review the volume and sources of expert submissions, the proper providing the false certificates. It will examine the introduction of more analytical thinking into the expertising The presentation will illustrate how analytical thinking requires the Expert Committee to be able to support t conclusion about a submitted item. By contrast, in the past, sometimes a conclusion was reached because it "J The presentation will show how the use of the VSC can help focus the visual examination of an item by first a potential irregularities. Sometimes we miss visible problems by not being sure what we are looking for. The conclusion will be that the VSC provides very valuable assistance to the expertising process but does not	I can be included in the indirect impact on the expertising service of its use as well as the indirect impact it has had on our operation. me of this will be the direct result of the VSC 6000 and some will be the result of exportion of genuine vs false certificates issued and the allocation of reasons for rtising process and the ability to provide more information to submitters. proport technically or rationally why and how we reached a positive or negative ise it "felt correct". I first applying a series of tests involving the invisible light processes to highlight es not replace knowledge, experience and solid thinking.		
	11.10 a.m.	Break			
	11.20 a.m.	A Versatile Comparison of Stamps by High Resolution Image Differencing	Large Meeting Room	Bob Mustacich	

	Draving developments to determine the distortions in plate impressions using image differences relied on the	analysis of largo myltiplos	fatamana. Tha inability to compare individual	
	previous developments to determine the distortions in plate impressions using image differences relied on the	analysis of large multiples of a	nalucis to single shoets is primarily the result of	
	stamps from afferences in the shrinkage of cheets of stamps after wet printing processes. Various approaches to con	nensate for size differences	between individual stamps were incorporated	
	into the image subtraction methods for evaluation. These included approaches for proportional scaling and hi	linear mannings between fo	wur-sided shapes. It was possible to obtain	
	Into an image subjection in the previous sume-sheet method using the bilinear modifications, but now comparing statemes. This method can be used to aroue single statemes			
	temperature of person and the second se			
	features. This additional information was used to re-examine and revise stamp groupings based on comparisons of both visual features and differences in plate impressions.			
		no of both though jeatures a	a anjer enece in prace impressionsi	
12 00 n m	Lunch Break			
1 00 n m	Forensic Philately in 2020 ~ Challenges & Onnortunities'	Large Meeting Room	Paul Leonard	
2100 pillin	The expertising of philatelic items is gided by reference material personal knowledge and as approp	riate the use of science -	hased evidence Such approaches can	
	include forensic analysis of stamps that may include established methods such as the use of ultra-vie	nate, the use of science	of watermarks and perforations as well as	
	magnification of the image tunically 10 times to determine e.g. printing flaws	Set light, determination (	oj watermarks una perjorations as wen as	
	Mara cracialized equipment may be needed when philatelic items are of netential national or inter	national importance ocr	ocially when reaccurance is cought that the	
	More specialised equipment may be needed when philatelic items are of potential national or international importance, especially when reassurance is sought that the			
	Item is genuine. Such equipment needs to provide non- destructive and auditable results. The aim of this approach is to build up a breadth and depth of knowledge to			
	support a concluding opinion. Microscopic examination can include scanning and 3D microscopes. Analysis can include e-based initiatives such as 'Retro – Reveal' www.			
	http://retroreveal.org where colours, cancellations and overprints may be assessed. A video spectrometer comparator, http://www.fosterfreeman.com, can be helpful			
	to determine fraudulent manipulation. Further equipment may be required for elemental analysis, e.g. by X-ray fluorescent (XRF) analysers and / or Raman			
	spectrometry.			
	There remain many challenges that could be helped with further science – based evidence on a wic	le range of philatelic issu	es. This may include e.g. detection of colour	
	differences, identification of watermarks of stamps attached to documents and assessment of organ	ic contaminants, as well	as paper and adhesive analysis. This may be	
	aided by better engagement with academic institutions and equipment manufacturers on an interna	tional basis. The exchan	ge of material between philatelic specialists	
	and expertising committees may aid the transparency of the opinion making process.			
1.50 p.m.	Break			
2.00 p.m.	The Use of Tonal Histograms for the Study of Stamp Shades	Large Meeting Room	Tim Lyerla	
	According to the Michel® Germany Specialized catalog, there are 11 different shades of the 10 Pfennig value fo	or the 1899 "crown and eag	le" issue of the German Empire recognizable under	
	UV illumination. Distinguishing this number of different shades presents a daunting task for the average collec	tor. The goal of this study is	to find a way to objectively determine this quality	
	using readily available and relatively inexpensive methods.			
	Digital photography provides a rationale for this purpose, although it requires some outlay of capital and pr	actice with its use. The tec	hnology involves the accompaniment of tonal	
	histograms that are used by the photographer to adjust the shades for the resulting pictures. A simple logical	reversal of the process is th	e determination of the shade of a photo from its	
	tonal histogram. A sub-group of shades of the 10 Pfennig value, the "d" group, serves as a test of this hypothe	sis.		
	A Panasonic™ DMC- G5 Lumix digital single lens reflex camera and Adobe® Photoshop® Elements 12 softwa	re were used for this study.	The camera was equipped with a 100mm Canon	
	telephoto lens, a Kenko 52mm UV filter cover lens, and an automatic shutter release. Shutter speed and sensiti	ivity were set at Aperture M	ode (automatic) using f11 for focus. A pair of	
	UVP® UV-L ultraviolet lamps was placed for maximum illumination onto the items, and intensity kept constant	with the use of a portable s	pectrophotometer calibrated at 365nm. Pictures	
	were taken as RAW files at 6000 to 10,000ok color temperature, and compression to JPEG files done on Photos	snop <sup>®</sup> Elements for the proc	uction of tonal histograms.	
	The results show that the three more common shades listed as the "a" typesWicher - humbers 47a free sho	lites III OV), 4700 (001K red )	In OV), and 47ab (pale verminon in OV) which can	
	be applicate to distinguish with conjudence by eye, possess tonal instagrams that allow this distinction both qual	manants of the dues or inks	maddition, three of the stamps used for this	
	shade tunes	iponents of the uyes of this	were intery involved in the production of these a -	
2.50 p.m.	Break			
3 00 n m	Non-destructive Analyses: Creating Standards for Imperial Brazilian Stamps	Large Meeting Room	Fernando M. Santos	
5.00 p.m.	from a Case Study of Cottens Essays	Laise Meeting Noolli	i emando M. Jantos	

		The purpose of this study was to lay the groundwork for analyses of the Imperial Brazilian postal stamps via a postal essays were not issued and became known as "Cottens essays". The stamps might have been issued sho 1889. These essays have a nebulous history replete with myths about their origin. Their history was elucidated issued in the period by "Casa da Moeda do Brasil" – the Brazilian Mint. Further insights were gained by compa by the American and Continental Bank Note Companies), and to French stamps (considering myths of a possib Non-destructive analytical methods were used to create a database of chemical and physical characteristics ray fluorescence (XRF) was done using an Amptek <sup>®</sup> X-ray tube with Silver filament (voltage 30 kV, current of 11 used an National Electronic Corporation electrostatic Pelletron-tandem particle accelerator type SSDH with a use analyses station. This allowed analyses in air by characteristic X-ray spectroscopy (PIXE). These techniques different materials, identifying residual metals present in the sample. The optical microscope was used to iden With these studies, differences were observed in the proportions of the chemical elements present in Brazilia and French stamps, but also differences in the elements used in its composition, as well as physical differences	case study of the Cottens Es suld the Empire have continu by means of comparison of risons to U.S. stamps (most le French origin). of inks and papers of the re: 0 f and 200 seconds), with gaseous stripper (N2) for be allowed the identification a tify the paper fibers. n stamps, issued by Brazilia in the papers and manufac	says. The Dom Pedro II white-beard Brazilian ued and had the Republic not been proclaimed in these essays with Imperial Brazilian stamps, of the Imperial Brazilian postal stamps were made levant Brazilian, American and French stamps. X- a Si-Drift detector also from Amptek®. We also am-load exchange integrated with a external multi- nd quantification of chemical elements in n Mint, ABN Co. and Continental Bank Note Co., turing process.	
	3.50 p.m.	Break			
	4.00 p.m.	Symposium Brainstorming: Panel facilitators with the Symposium open for discussion	Large Meeting Room	Christopher G. Harman Ted Nixon Larry Lyons	
		What do those who expertise philatelic materials think is missing from their technical tool boxes?			
		How could we better facilitate the use of technology by collectors who want to know more about their Philatel	lic materials?		
	4.50 p.m	Symposium to be adjourned until Sunday	Large Meeting Room	Christopher G. Harman	
	5.00 p.m.	Wine and Nibbles	Large Library		
		Evening free - no specific arrangements			
DAY	HOURS	ACTIVITY	WHERE	RESPONSIBILE	
Sunday					
15 OCTOBER	09.00 a.m.	Symposium Proceedings	41, Devonshire Place	Christopher G. Harman	
		U.S. 24¢ Purple: Progress Report on a Philatelic Enigma	Large Library	John Barwis & Harry Brittain	
		The twenty-jour-cent purple stamps printed by the Continental Bank Note Company (scott 164) control be ther printing plate created by the National Bank Note Company, printer of the 1870 issue. Only one 24¢ stamp has Continental, an opinion based solely on the basis of its having been printed on ribbed paper – on which no Nat This study seeks to discriminate between National and Continental 24¢ stamps by identifying chemical differ (XRF) and Fourier-transform infrared (FTIR) spectroscopic analysis. Seven dated covers were examined, as well had been established. The FTIR spectra of the studied stamps indicated that one of the coloring agents in the ink was ultramarine, of (probably carmine). The amount of ultramarine in the FTIR served to differentiate the stamp into two categori XRF enabled a further differentiation of the stamps into three discrete classes based on the relative abundance the compound containing phosphorus, we note that all the high ultramarine stamps contain medium levels of	64) cannot be identified based solely on the design, since Continental used a single, unaltered ne 24¢ stamp has been certified by The Philatelic Foundation as having been printed by – on which no National Bank Note Company stamp has ever been observed. ing chemical differences in the printing inks used by the two companies, using X-ray fluorescence examined, as well as 24 stamps bearing New York foreign-mail cancels, for which usage ranges was ultramarine, and so the purple color was attained through the addition of a red pigment to into two categories, which will be denoted as low and high ultramarine. Elemental analyses by relative abundance of phosphorus (high, medium or low). Although we have not yet identified to medium levels of phosphorus. Work is still in progress.		
09.00 a.m.	09.50 a.m.	Coffee Break	Large Library		
3.00 p.m.	10.10 a.m.	Chemistry of Aniline inks, 2-cent Admiral Issues of Canada	Large Meeting Room	Richard Judge	

	The 2-cent carmine Admiral issue of Canada had a long production period that overlapped the First World Wa from the unavailability of key ingredients during the war and the subsequent shade variations and a productio the extensive production time frame from late 1911 to late 1920 was achieved by analyzing a substantial frac- dates. Shade variations were investigated from the reflectance spectra of unused plate blocks of both regular and u using X-ray Fluorescence (XRF) spectroscopy. The change in molecular or ionic compounds within the ink was y FTIR) spectroscopy. Analysis of the reflectance spectra shows a partitioning of the reflectance curves into two main types and co carmine. The war years represented the transition period and gave rise to several shade variations of which th element Zn disappears just before the start of the war and never substantially returns. The other major chang quite variable. Analysis of ATR-FTIR spectra has shown that the use of the common printing ink vehicle, linseed disappears at the start of WW1. Additional changes in the ATR-FTIR Spectra parallel that seen in the reflectance making process. The paper also focuses on the aniline ink variety, i.e. stamps that show significant bleed throu ink plate block has no discernable spectral differences from mormal stamps of similar or identical plates numb differences in Cr levels and are lower than normal stamps of that period. Visually, the bleed through of the WVI The primary conclusion from this paper is that the major changes in ink formulations necessitated by WWI s variety and the aniline pink shade. It is uncertain if the absence of Cr in this bleed through variety is due to the Cr compounds become unavailable during the later part of the ink making process and their absence caused the curve of the analine pink shade. It is uncertain if the absence of Cr in this bleed through variety is due to the	r. This investigation docume on flaw. The major challenge tion of plate blocks from the var-tax stamps. The variatic followed using Attenuated T prrelates with the change of e aniline ink pink shade is ti e is the appearance, only du doil, (a mixture of the trighy ce spectra, namely changes iappearance of spectral feat appearance of spectral feat appearance of spectral feat appearance of size and the ink to the gum sic various elem W1 aniline ink stamps is app hortages resulted in produc inability to properly fix the he bleed through.	ents the changes in ink formulations that resulted e of correlating any changes in ink chemistry with e 188 plates of that period, all of known approval on in elemental composition of the inks was studied fotal Reflectance Fourier Transform Infrared (ATR- shade from pre-war rose carmine to post-war he most striking. XFF analysis shows that the uring the war, of Cr but at concentrations that are cereides of oleic, linolic, and linolenic acids) over the three time periods of pre-, during and tures are documented. A discussion of the steps ents and compounds in each step of the ink de of the stamp. It is shown that a pre-WWI aniline is stamps produced during the war show major roximately inversely proportional to the Cr level. tion difficulties that gave rise to the aniline ink dye into a pigment early in the process or whether
11.00 a.m.	Break		
11.10 a.m.	The Colors of the Germany Crown and Eagle Series	Large Meeting Room	John Cibulskis
	The Germany Crown and Eagle series of 1889 – 1900 contains stamps with color varieties that are notoriously commonly only distinguished by their uv characteristics. Some reliance is also placed on their dates of cancelle carefully analyzing the colors of the stamps and grouping them based entirely upon their visible colors. I am h interpretation. To this end I obtained approximately 5000 copies of the stamps in this series. Most of these an after scanning and before analysis. New techniques and software capabilities were needed to be developed in Several changes in the existing software were needed in order to increase the precision of the color determina study proceeds I am still adding improvements to the programs. To add confusion to this story, Scott, Gibbons and Michel all define different "color" varieties for these stamp misplaced. As an example, with regards to the "red" 10pf stamps in the series, almost all of them match (are color varieties mentioned by Gibbons are "rose-carmine" and "carmine". Similar issues prevail with the Miche guide as had already been performed for the Michel Color Guide. In order to begin to make sense of this whol produced a cross-listing of the two color guides based on their best electronic matches.	difficult to distinguish. At t ation. It is the goal of this si oping that in this way one of re canceled and needed to h o order to make the processi tion and decrease the sensi os and produce their own co electronically closest in colo I Color Guide. This led to an e thing a comparison of the	he current time many of the varieties are tudy to add some light to their characterization by could avoid the need for subjective uv ave their cancellations (electronically) removed ing of this large number of stamps feasible. tivity to the cancellation removal process. As the vlor guides. Reliance on these color guides is r) to the Gibbons "Venetian Red" whereas the two investigation and digitization of the Gibbons color se two color guides was performed. I also
12.00 p.m.	Lunch Break		
1.00 p.m.	Using the Bruker XRF to distinguish the six different printings of the U.S. Newspaper Stamp Design N4	Large Meeting Room	Larry Lyons

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	The N4 Newspaper stamp de	sign which depicts the Statue of Freedom on the Capital Dome was used at dij	erent times and by different p	printing companies to print stamps used to pay a	
<b>I</b>	tax on newspapers and perio	dicals. The six printings using the N4 design took place as follows:			
	1. January 1, 1875 by the Cor	ntinental Bank Note Co.			
	2. A Special Printing of 1875	by the Continental Bank Note Co.			
	3. An 1879 printing by the American Bank Note Co.				
	4. A Special printing of the 1879 issue printed in 1883 by the American Bank Note Co.				
	5. A July 1, 1885 printing by the American Bank Note Co.				
	6. An 1894 printing by the Bureau of Engraving and Printing				
	The values under ten cents were produced in black and the values from 12 cents to 96 cents were done in shades of red, all using the same design. All of the printed stamps are				
	perforate 12. The difficult question which has baffled advanced philatelists for over a century is how to tell the different printings apart. The purpose of this paper is to show that the				
	different printings can be distinguished from each other by using X-ray Fluorescence.				
	The challenge to telling these stamps apart is increased by the fact that the types of paper on which the various stamps were printed can differ within the same printing. The various				
	shades of color can also differ. The conclusion is that the physical examination of the gaper to where and ink colors are unreliable or of limited or no use in behavior to distinguish the standard the				
	sinces of con-con-ase agrees in the concusion is that the physical examination of the paper types and inclusions are unreliable of of innited of no use in helping to distinguish the stamps from the site area in the prior action that				
	promoties six various printings prome each other.				
	the printings apart from each	other. The same snot on each stamp was tested and examples were chosen i	ithout cancellations in the ter	st area to avoid corrupting the data. Also all of the	
	stamps tosted wore off cover	rother. The sume spot on each stamp was tested and examples were chosen in	on the guartitative values of	the metals contained in the inke or the cheenee	
	stamps tested were off cover	examples with clean backs, again to avoid corrupting of the data. The focus is	on the quantitative values of	the metals contained in the miss of the absence	
	thereof. The comparison is m	ade by looking at Iron, nickei, copper, zinc, lead, and magnesium in the variou	ink compositions. The inks u	sea by the different printing companies and at	
	different periods of time con	tained some of the same elements but the proportions differed widely betwee	the different printings. It was	s also found that certain elements were absent in	
some of the printings. A starting point was with values only printed at a certain date and not at any other time. Trends emerged by testing lower value stamps and these were				ig lower value stamps and these were verified in	
	high value stamps of the sam	ne printings. The critical data results were clearly conclusive and have become	the means of identification fo	r these enormously difficult stamps to identify.	
1.50	m. Break				
2.00	Exploring Color Mysteries	in the U.S. Large and Small Numeral Postage Due Stamps	Lougo Monting Doom	Harmy K. Charles	
2.00	Ilsing X-ray Fluorescence	Snectrometry	Large Meeting Room	Harry K. Charles	
	osing A ray ridorescence	spectrometry			
	The United States large and s	small numeral postage due stamps were produced in at least 19 colors plus va	ious shades and sub-shades;	this range of colors led to many color anomalies	
	The United States large and stamp misidentifications	small numeral postage due stamps were produced in at least 19 colors plus va over the ensuing years. X-ray fluorescence spectroscopy (XFR) coupled with s	ious shades and sub-shades; nple UV fluorescence was use	this range of colors led to many color anomalies to examine these color differences and thus	
	The United States large and s and stamp misidentifications distinguish stamps and expla	small numeral postage due stamps were produced in at least 19 colors plus va over the ensuing years. X-ray fluorescence spectroscopy (XFR) coupled with s in various postage due color mysteries. Color timelines were developed with a	ious shades and sub-shades; nple UV fluorescence was use ated covers.	this range of colors led to many color anomalies d to examine these color differences and thus	
	The United States large and s and stamp misidentifications distinguish stamps and expla Postage due stamps, with a	small numeral postage due stamps were produced in at least 19 colors plus va over the ensuing years. X-ray fluorescence spectroscopy (XFR) coupled with s in various postage due color mysteries. Color timelines were developed with a common large numeral vignette, were produced by the American Bank Note	 ious shades and sub-shades; i nple UV fluorescence was use ated covers. Company from 1879 through ;	this range of colors led to many color anomalies this range of colors led to many color anomalies d to examine these color differences and thus 1893, in three distinct series. The 1879 series (Scott	
	The United States large and stamp misidentifications distinguish stamps and expla Postage due stamps, with a 11 to J7) was issued in a brow	small numeral postage due stamps were produced in at least 19 colors plus va over the ensuing years. X-ray fluorescence spectroscopy (XFR) coupled with s in various postage due color mysteries. Color timelines were developed with a common large numeral vignette, were produced by the American Bank Note in color rather than the specified red-brown. The next series (Scott 115 to 121)	ious shades and sub-shades; i mple UV fluorescence was use ited covers. Company from 1879 through . vas produced in shades of rec	this range of colors led to many color anomalies this range of colors led to many color anomalies d to examine these color differences and thus 1893, in three distinct series. The 1879 series (Scott I-brown. The red-browns were officially issued in	
	The United States large and a and stamp misidentifications distinguish stamps and expla Postage due stamps, with a J1 to J7) was issued in a brow 1884, but stamps with distin	mail numeral postage due stamps were produced in at least 19 colors plus va over the ensuing years. X-ray fluorescence spectroscopy (XFR) coupled with s in various postage due color mysteries. Color timelines were developed with a common large numeral vignette, were produced by the American Bank Note in color rather than the specified red-brown. The next series (Scott J15 to J21) thy reddish tones began appearing years earlier on cover. In 1891, a third seri	Lious shades and sub-shades; inple UV fluorescence was use ited covers. Company from 1879 through . vas produced in shades of rea s (Scatt 122 to 128) was issuer	this range of colors led to many color anomalies this range of colors led to many color anomalies d to examine these color differences and thus 1893, in three distinct series. The 1879 series (Scott I-brown. The red-browns were officially issued in d in bright claret and is easily identified by its	
	The United States large and s and stamp misidentifications distinguish stamps and expla Postage due stamps, with a 11 to 17) was issued in a brow 1884, but stamps with distin orange fluorescence under u	spectronically operations of the stamps were produced in at least 19 colors plus va over the ensuing years. X-ray fluorescence spectroscopy (XFR) coupled with s in various postage due color mysteries. Color timelines were developed with a common large numeral vignette, were produced by the American Bank Note in color rather than the specified red-brown. The next series (Scott J15 to J21) ctly reddish tones began appearing years earlier on cover. In 1891, a third seri traviolet illumination (Iona wavelenath)	In the second se	this range of colors led to many color anomalies this range of colors led to many color anomalies d to examine these color differences and thus 1893, in three distinct series. The 1879 series (Scott I-brown. The red-browns were officially issued in d in bright claret and is easily identified by its	
	The United States large and s and stamp misidentifications distinguish stamps and expla Postage due stamps, with o 11 to 17) was issued in a brow 1884, but stamps with distin orange fluorescence under u In 1894 the color situation	spectronically operations of the stamps were produced in at least 19 colors plus va over the ensuing years. X-ray fluorescence spectroscopy (XFR) coupled with s in various postage due color mysteries. Color timelines were developed with a common large numeral vignette, were produced by the American Bank Note in color rather than the specified red-brown. The next series (Scott J15 to J21) thy reddish tones began appearing years earlier on cover. In 1891, a third seri traviolet illumination (long wavelength). was further complicated as the Bureau of Engraving and Printing (BFP) took	Lious shades and sub-shades; ious shades and sub-shades; ted covers. Company from 1879 through . vas produced in shades of rea s (Scott J22 to J28) was issued ver the production of all Unit.	this range of colors led to many color anomalies this range of colors led to many color anomalies d to examine these color differences and thus 1893, in three distinct series. The 1879 series (Scott I-brown. The red-browns were officially issued in d in bright claret and is easily identified by its ed States stamps. The REP redesigned the postage	
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